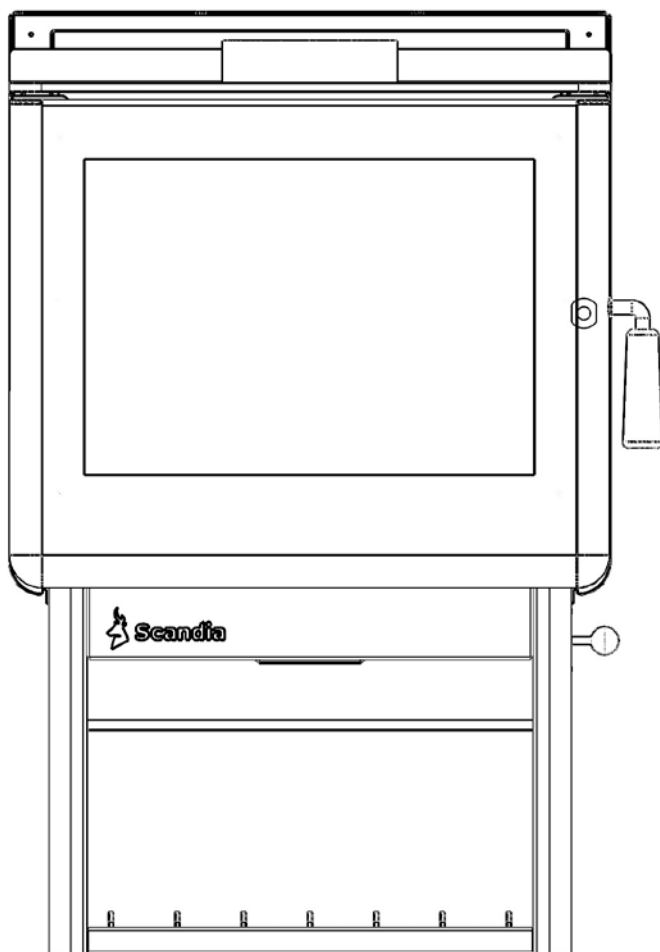




# Scandia

## CASCADE LEB OWNERS MANUAL



CASCADE LEB

SG010200002

SC.NZ. Version 2.3 3/12/25

Contents of manual may be updated without notice.

For the latest version of this manual please refer to our website: [www.scandiaovens.com.au](http://www.scandiaovens.com.au)

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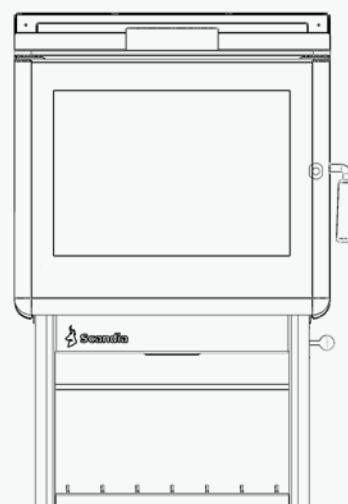
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# SCANDIA RANGE

Model Name	Model Number
CASCADE LEB	SG010200002



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## INTRODUCTION

Congratulations on purchasing a genuine Scandia Wood Fire!

The Cascade LEB (Low Emissions Burner) has been tested and meets the requirements of AS/NZS 4012, AS/NZS 4013 and AS/NZS 4014.2 When cared for properly, these high quality, finely crafted wood fires will offer many years of reliable performance. This instruction manual has been developed to ensure optimum performance from your Scandia wood fire. It's very important that you thoroughly read and understand all instructions before using your new wood fire.

## COUNCIL REQUIREMENTS

### Check Local Council Requirements E.g. permits

When installing, operating and maintaining your wood fire, follow the guidelines presented in these instructions, and make them available to anyone using or servicing the wood fire. Your city, town, state or region may require a building permit to install a solid fuel burning appliance. Always consult your local building inspector or local council to determine what regulations apply in your area.



## WARNING!

Your wood fire must be installed by a qualified person whose work conforms with local council regulations, Australian and New Zealand standards & manufacturers recommendations. Failure to do so will void your warranty and could possibly void any home insurance

# WOOD FIRE SAFETY

When properly maintained and operated your wood fire should give you many years of service, however there are important safety aspects of these products that you need to be aware of when operating a wood fire.

- 
1. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

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  2. Children should be supervised to ensure that they do not play with the appliance.

---

  3. Never place combustible items such as but not limited to furniture, fabric or wood within the specified clearances to combustibles.

---

  4. The burning of wood gives off gases which can be extremely dangerous. Wood fires are designed so that under normal operating circumstances these gases pass up the flue chimney system and cannot escape into your home, however it is important that your flue system is properly installed and that you check all joints regularly to ensure that there are no cracks or gaps, check the door sealing rope and replace when damaged/worn. We recommend a smoke alarm be fitted in rooms where wood fires are installed. Do not use your wood fire in a room where negative pressure conditions exist. Negative pressure environments can cause products of combustion to be drawn from the fireplace into the room. Caution should be taken when using any form of extraction in a room where a wood fire is installed.

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  5. This appliance is designed to specifically burn dry softwood. Do not burn rubbish, driftwood, flammable liquids or any substance containing salts or corrosives.

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  6. Creosote and soot may accumulate in your flue pipe and chimney. This may ignite, causing a chimney fire. If you suspect a chimney fire close down the air controls on the wood fire, if the fire persists evacuate people from the building and call the Fire Brigade. To prevent the accumulation of soot or creosote, check the flue and chimney regularly and clean as necessary. Good burning, hot wood fires will generally cause a lot less build-up than slow burning wood fires, likewise dry wood will cause less build-up than wet wood. We recommend a fire extinguisher be available where wood fires are in operation. In the event of a chimney fire do not re-light the wood fire until the heater and the flue chimney system have been thoroughly checked and repaired/replaced as necessary.

---

  7. Wood fires get extremely hot and should not be touched when lit. When young children are in the area, we recommend the use of a suitable fire guard around the wood fire. Always wear protective gloves when reloading wood fire.

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  8. Never over-fire your wood fire. If external parts of your wood fire are glowing red then the wood fire is over-firing and your draught settings should be reduced. Never interfere with the draught mechanisms or adjust your air settings outside those limits set when the wood fire is manufactured. Never use a secondary fan to supply or extract air to the wood fire.

---

  9. All users of the wood fire should be aware of the contents of this manual. Please leave this manual where it is accessible to wood fire users and do not allow anyone to use the wood fire that is unfamiliar with its correct operation.

---

  10. Never use the wood fire if any parts are missing or damaged, only use genuine parts as replacements. Never modify your wood fire.

# BEFORE INSTALLING YOUR WOOD FIRE

You need to consider the following to ensure the safe operation of your wood fire:

- Provision of adequate air to support efficient combustion of the fuel.
- A well sealed flue/chimney system, hereinafter referred to as the “flue system”.
- The protection of combustible materials in proximity of the wood fire.
- A suitable base on which to place your wood fire.

## ADEQUATE PROVISION OF AIR

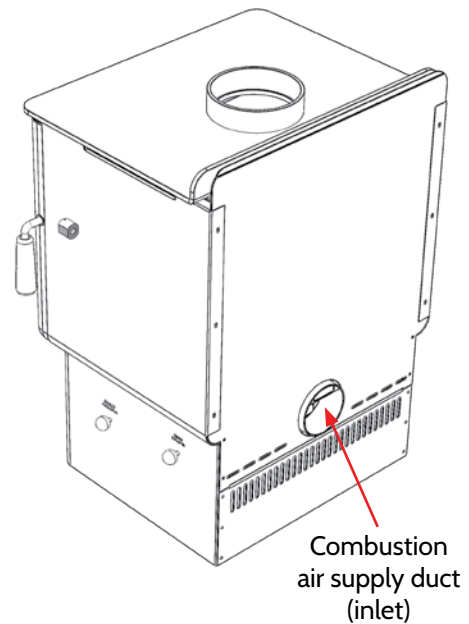
It is essential for the safe and efficient use of your wood fire that you provide an adequate air supply to your wood fire.

This may mean the provision of an outside air supply to the room, especially if there are extraction units such as cooker hoods or clothes dryers in the vicinity. Failure to do so will mean that fuel is burned inefficiently causing smoke, blackening the glass and may also cause smoke to come back into the room. As a simple check for this open a door or window in the room and check if the wood fire burns more efficiently.

The Cascade LEB comes with a combustion air supply inlet located at the bottom rear of the appliance. These appliances can either be installed with or without an air supply duct.

If installing with an external air supply duct:

- the materials must be fireproof.
- the duct must not have more than 2 right angle bends and a maximum length of 3m
- do not use insulated duct as this causes condensation.



## WELL SEALED FLUE SYSTEM

Under no circumstances should you use aluminum or galvanized steel pipes for your wood fire active flue. Always fit active pipes with the narrow crimped side down, this allows any creosote to run down the inside of the pipe and not to come out and cause an unsightly mess and possible fire hazard.

Pipe bends should be kept to a minimum and we do not recommend using more than 2 bends on any installation. Flues must not pass through ceilings, floors, attics, roofs, or combustible walls without adequate and approved insulation being provided to protect combustible materials.

The flue provide a means of taking combusted fuel from the wood fire, as well as a draught to enable the wood fire to work. It is essential that the flue system is kept in good condition and there are no breaks or cracks allowing contact with any other combustible materials of the house. It is also essential that the flue system is kept clean and seals are maintained to ensure the draught is not lost.

The open end of the flue system must be above the height of the apex of the building and any other obstructions, such as trees, which are within 3 meters (10ft) of the flue system. Failure to do this will affect the efficiency of the wood fire and may cause down draughts which will mean dangerous products of combustion are emitted into the room.

Under no circumstances should the flue pipe be less than 6" (152mm) internal diameter.

## CLEARANCES TO COMBUSTIBLES

It is extremely important that you respect required installation distances and that you respect local installation regulations.

This is for your safety! The manufacturer is not responsible for the product, if it is not installed following these recommendations. These clearances may only be reduced by means approved by the regulatory authority.

A combustible surface is anything that can burn (i.e. plaster, wall paper, wood, fabrics etc.) These surfaces are not limited to those that are visible and also include materials that are behind non-combustible materials. If you are not sure of the combustible nature of a material, consult your local fire officials.

## BEFORE INSTALLING YOUR WOOD FIRE....continued

### HEARTH REQUIREMENTS

A minimum 770mm deep x 870mm wide x 6mm thick floor protector (compressed board) should be used under and in front of the appliance base when installing the appliance (see joint AS/NZS 2918:2018 3.3.2). The floor protector should extend 300mm in front of the appliance door and be placed centrally in the 870mm width. The Thermal resistivity of the floor protector is 0.026m<sup>2</sup>K/W for 6mm thick compressed board sheets.

### DIMENSIONS & SPECIFICATIONS

DIMENSIONS	880h x 562w x 470d
WEIGHT	150KG
CLEAN AIR ZONES	YES
FIREBOX VOLUME	45.3 Litres
COOKTOP	8mm Steel Cooktop
FLOOR PROTECTOR	Ash Hearth
AVERAGE HEAT OUTPUT	7.8kw (high) - 4.9kw (low)
FUEL CONSUMPTION RATE	2.1 kg/hr (High) - 1.1 kg/hr (Low)
EFFICIENCY	65% (High) - 74% (Low)

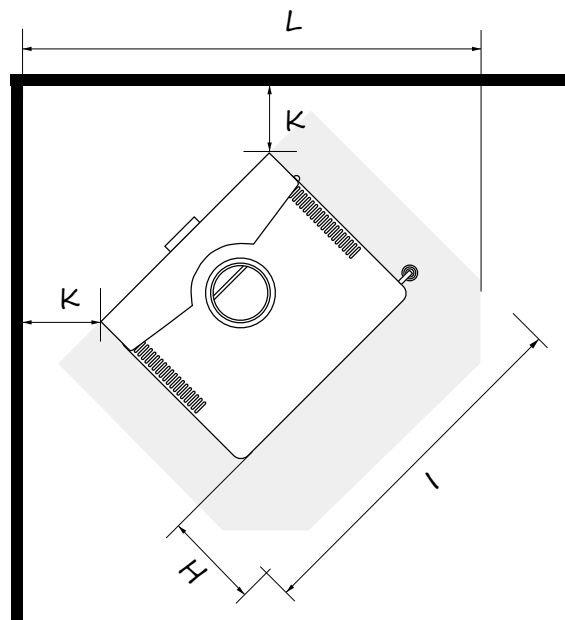
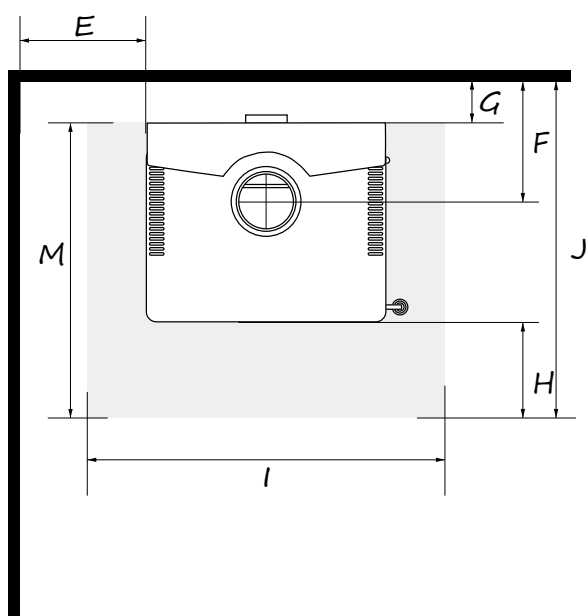


### SEISMIC RESTRAINT OF THE WOOD FIRE AND FLOOR PROTECTOR:

Your appliance must be seismically restrained, including the floor protector using the provided holes or brackets. The restraints shall be capable enough of resisting a seismic loading equal to 0.4 times the mass of the appliance. We recommend a minimum of 8mm dynabolts on concrete floors and 8mm coach screws for wooden floors, of appropriate length.

# INSTALLATION

## CLEARANCES TO COMBUSTIBLES



### CASCADE LEB

E	Side of heater to adjacent wall	450
F	Centre of heater flue to rear wall	286
G	Rear of heater to rear wall	100
H	Front of heater to hearth front	300
I	Minimum hearth width	870
J	Minimum hearth depth to wall	870
K	Rear corner of heater to wall	275
L	Minimum Corner Hearth Depth	1215
M	Minimum Hearth Depth	770

All measurements are in 'mm'

When using Scandia HeatMax Flue Kit

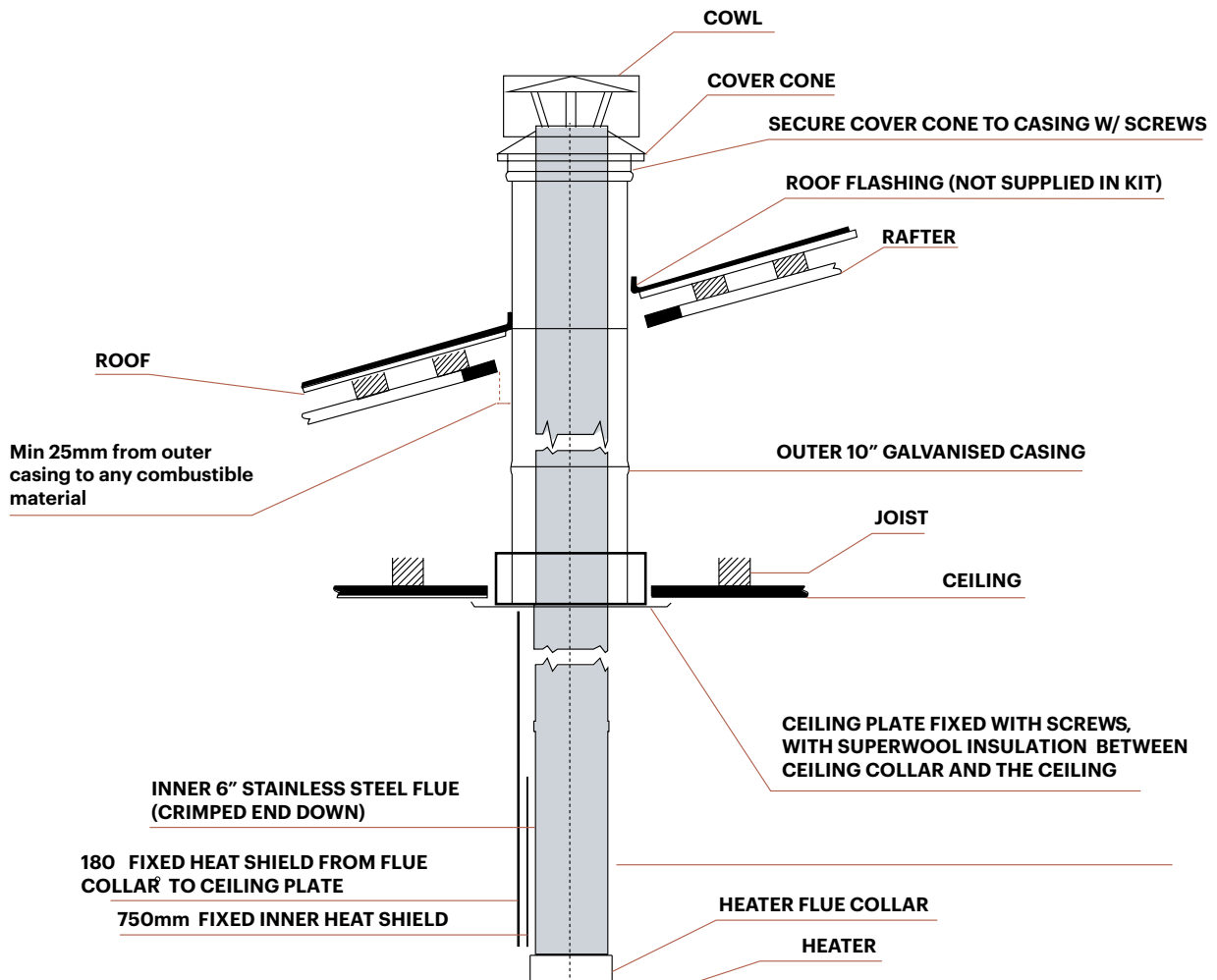
**Manufacturers recommendation:** Keep all combustible materials at least 1.22 metres (4 feet) away from the appliance. This include rugs, fabrics, furnishings, papers, firewood, etc. NEVER dry clothing on or within 1.22 metres of the appliance.

# INSTALLATION ....continued

## FOR CONNECTING INTO A STANDARD FLAT CEILING INSTALLATION USING SCANDIA HEATMAX FLUE KIT

The following drawings are meant as a guide only. Your wood fire must be installed by a qualified person whose work conforms with local council regulations, Australian/New Zealand standards (AS/NZS 2918:2018) and manufacturers recommendations.

Cascade LEB wood fires are independently tested to AS/NZS Standards using a Scandia HeatMax flue kit, we always recommend using a Scandia HeatMax flue kit when installing a Cascade LEB wood fire.



### STANDARD FLAT CEILING HEATMAX FLUE KIT CONFIGURATION

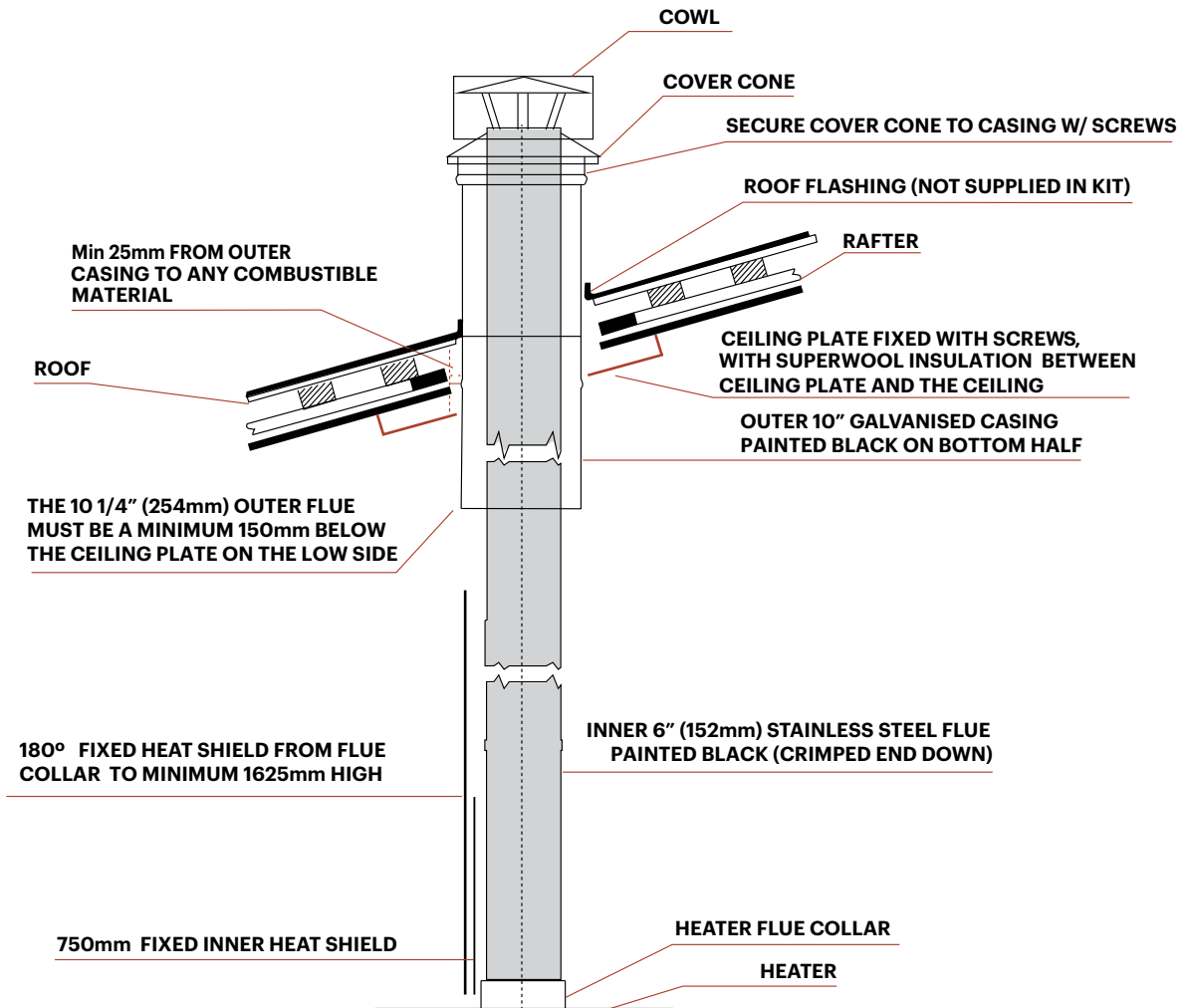
1 X Flue Kit  
Part No. - SG020100019

# INSTALLATION ....continued

## FOR CONNECTION INTO A SLOPING CEILING INSTALLATION USING A SCANDIA HEATMAX FLUE KIT AND A HEATMAX ANGLED CEILING KIT

The following drawings are meant as a guide only. Your wood fire must be installed by a qualified person whose work conforms with local council regulations, Australian/New Zealand standards (AS/NZS 2918:2018) and manufacturers recommendations.

Cascade LEB wood fires are independently tested to AS/NZS Standards using a Scandia HeatMax flue kit, we always recommend using a Scandia HeatMax flue kit when installing a Cascade LEB wood fire.



### STANDARD HEATMAX ANGLED CEILING FLUE KIT CONFIGURATION

- 1 X Flue Kit  
Part No. - SG020100019
- 1 X ANGLED CEILING KIT Part No. SG020100020

# STANDARD FLAT CEILING INSTALLATION

Position the wood fire to the desired position, with respect to the manufacturers minimum clearances to combustibles. The installer must check that no roof line ridges or valleys are in the way of the flue systems path, and if they cannot be avoided, then the installer must ensure compliance with local building standards when altering any structural timbers, or they must engage a qualified person to carry out any structural alterations.

## 1. Positioning and Ceiling Penetration

Use a plumb bob to mark the ceiling center relative to the appliance flue collar.

Cut a 350mm diameter hole in the ceiling. Cut a corresponding hole in the roof to accommodate the 10" outer casing.

Install the Galvanised Riser Assembly (10) into the ceiling hole. Add timber braces between roof joists if required for support.

## 2. Ceiling Plate Installation

Option A (Scandia Appliances): The Adjustable Insulated Ceiling Plate (11) must be used; this component is adjustable in depth from 500mm to 375mm. Wherever possible, install the ceiling plate at the full 500mm depth, unless interference with a cornice or rear wall occurs while complying with the applicable appliance's AS/NZS 2918 Appendix A or B requirements. If the depth requires reduction, the rear of the ceiling plate must extend fully to the cornice or rear wall. To enable this reduction, it may be necessary to pop-out the removable sections of the rear piece (refer to Part B below). Trim the insulation to suit the final size of the ceiling plate and ensure the insulation is positioned between the ceiling plate and the ceiling material.

Option B (Other Brands): Install the Standard 400x400 Ceiling Plate (12) in accordance with AS/NZS 2918 Appendix F.

## 3. Outer Casing Assembly

Assemble the Unpainted Outer Case (5) onto the Painted Outer Case (6). Ensure the painted section is at the bottom and the crimped end faces up.

Lower the assembly through the roof until it rests on the Riser (10) tabs.

Slide the Bracket Assembly (16) over the casing. Secure it to the roof structure using angle brackets (not supplied).

Note: The roof brackets must support the flue weight, not the ceiling plate.

## 4. Inner Flue & Heat Shields

Base Section: Fit the Flue with Brackets (1) to the appliance (crimped end down). Attach the Inner Heat Shield (9) and the Lower Painted Heat Shield (7) to the brackets on Item 1.

Upper Section: Fit the Flue (2) into the top of Item 1. Install the Upper Painted Heat Shield (8) and secure it using the Upper Heatshield Bracket (17) to match the height of the ceiling or a minimum of 1625mm above the heater top plate.

## 5. Extension and Centering

Install the remaining Flue Lengths (3 & 4).

Fit the Spacer (15) at the very top, positioning it between the inner flue and outer casing to keep the system centered.

Level Check: Ensure the inner flue and outer casing are level at the top. Trim the flue if necessary to ensure the cowl fits correctly.

## 6. Cowl & Cone Assembly

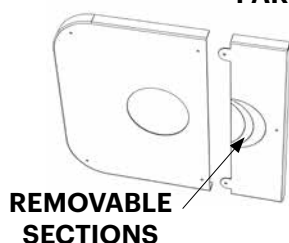
Assemble the Cowl Top (13) and Bottom (14) and secure the assembly to the inner flue with rivets or screws.

Flash the roof penetration with a suitable product (not supplied).

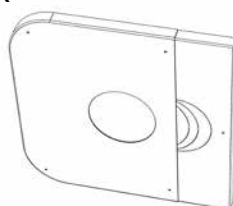
If the flue extends more than 1 meter above the roof, secure it with bracing (not supplied).

### PART A

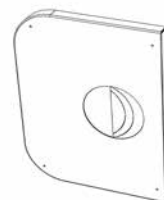
### PART B



### FULLY EXTENDED (500mm x 500mm)



### MAXIMUM CLOSED (500mm x 375mm)



# MINIMUM INSTALLATION CLEARANCES

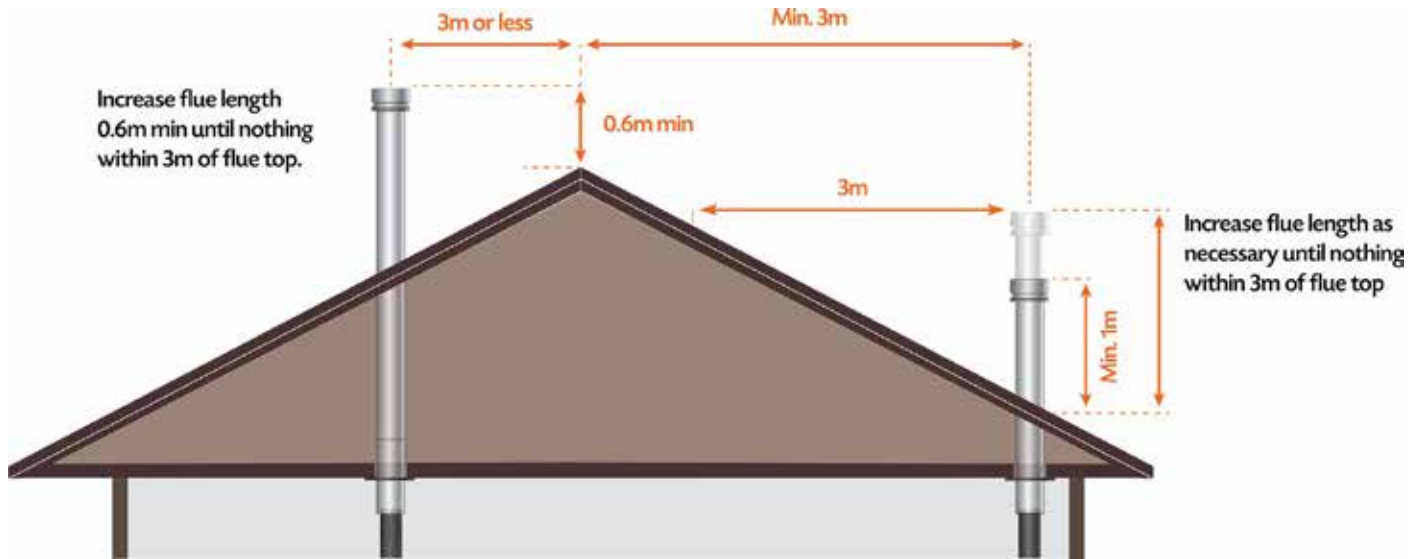


FIGURE 1

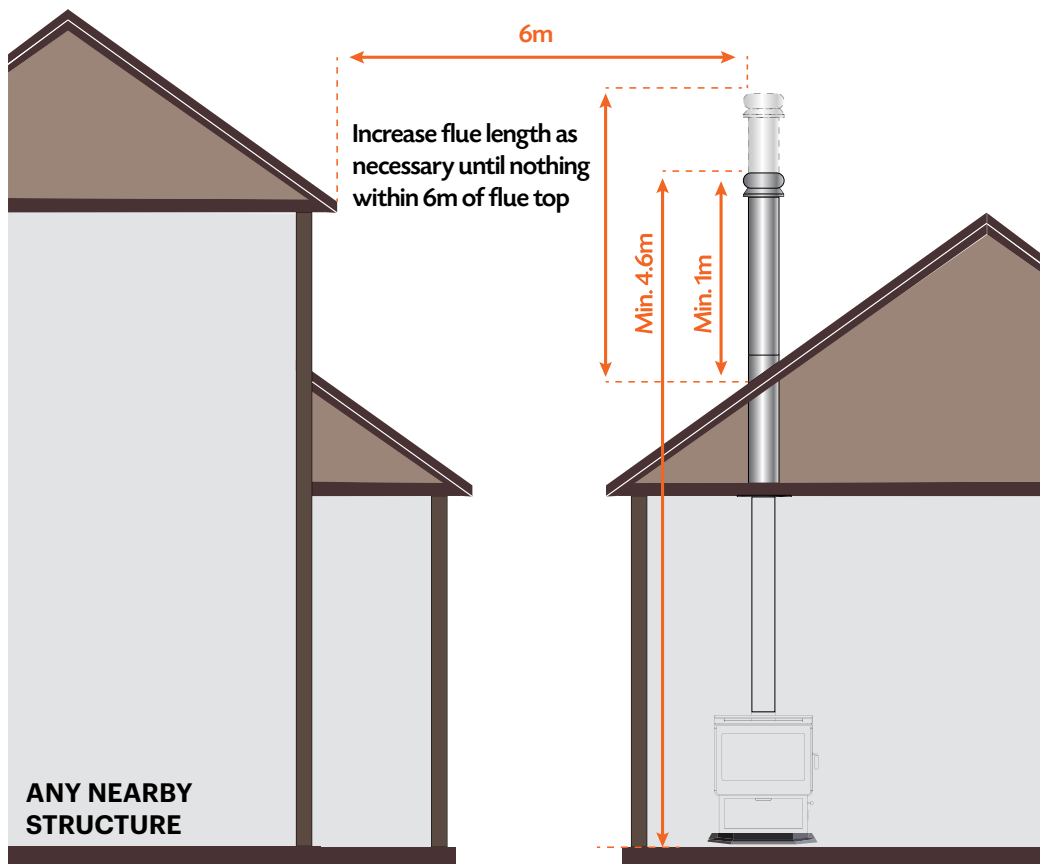
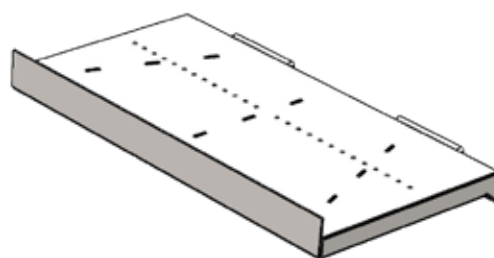


FIGURE 2

# INSTALLATION ....continued

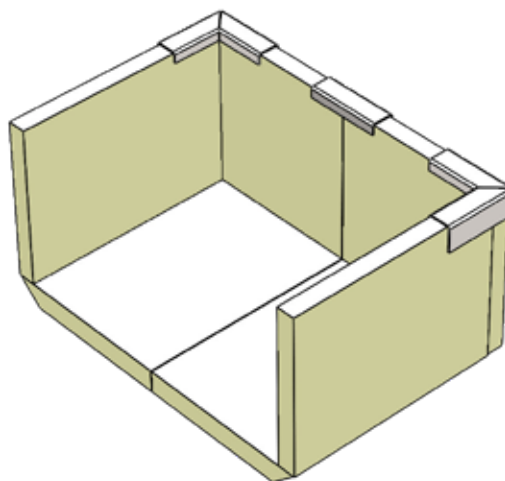
## FIREBOX ASSEMBLY:

- 
1. Remove all loose items from the fire box. First install the top baffle. Place the baffle in the firebox with the bent edges facing the same direction as in the below drawings.
  2. Lift the front edge of the baffle up and rest it on the top of the front baffle support lugs, lift the rear of the baffle until the rectangle parts on the rear of the baffle align with the cutouts in the rear of the firebox, and slide the baffle rearwards, ensure that these rectangles are fully seated in the cutouts, the rear face of the baffle should be sitting against the rear of the fire box.
  3. Install the base firebricks, next install the rear bricks followed by the side bricks. Now install the brick retainers, 2 off corner sections and 1 off centre section. Now install the grate.
- 



## Cascade LEB

- 
- 1 Top Baffle
  - 2 Vermiculite LHS Rear Firebrick Qty 1
  - 3 Vermiculite RHS Rear Firebrick Qty 1
  - 4 Vermiculite LHS Base Qty 1
  - 5 Vermiculite RHS Base Qty 1
  - 6 Vermiculite LHS Firebrick Qty 1
  - 7 Vermiculite RHS Firebrick Qty 1
- 



# OPERATING YOUR WOOD FIRE

## FUEL

Your wood fire is designed to burn dry softwood only.

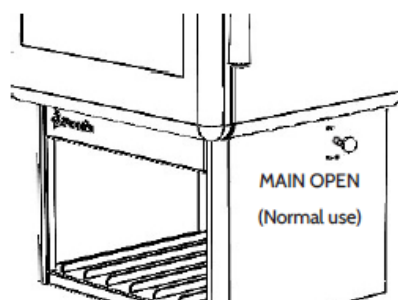
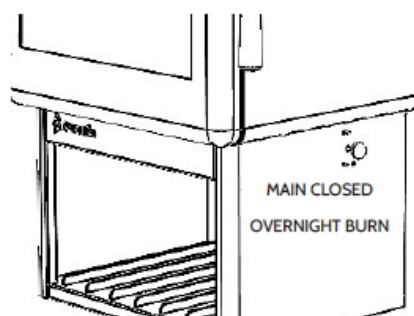
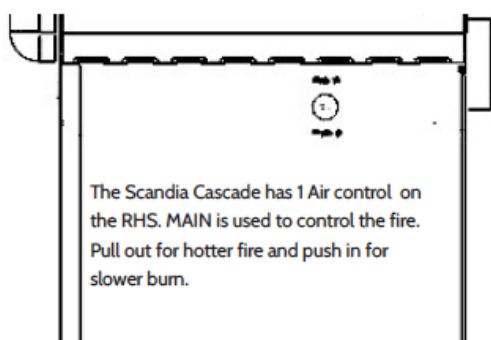
It is **NOT** designed to burn the following:

- Treated or painted wood Paper or cardboard, other than small amounts used to light wood fire.
- Household rubbish
- Plastics
- Liquid fuels
- Synthetic fuel or logs that are not approved for solid fuel wood fires

Burning these or other products for which the wood fire was not designed may damage the wood fire and cause a fire hazard or release toxic fumes.

Fuel should be stored in a dry place; wood should be dried for at least 1 year and have a moisture content of less than 20%.

Wet wood may cause serious creosote build up, which may damage your flue system and even your wood fire. Therefore the use of green, sappy or wet wood is strongly discouraged.



## WARNING! FIRST OPERATION OF WOOD FIRE

When operating, this unit will get extremely hot. Do Not Touch, use tools where necessary. You should begin using your wood fire by lighting small fires which get progressively larger. We recommend lighting approximately 5 small fires before you put the wood fire into full service. Allow the wood fire to fully cool between each of these fires. There may be some smell and a small amount of smoke from the wood fire during the initial operations. This is perfectly normal and is merely the curing of the wood fire paint. Opening a window or door to provide additional ventilation will help alleviate this.

# OPERATING YOUR WOOD FIRE ....continued

## AIR CONTROLS

Your wood fire needs air to burn the fuel. This air is supplied through a primary air slide at the lower right hand side of your wood fire. On the Cascade LEB secondary air is drawn into the top rear of the firebox which is not adjustable.

Primary air, as the name suggests, is used for the initial burning of the fuel and is also used to keep the wood fire glass clean. Secondary air is used for secondary combustion, which makes the wood fire more efficient and reduces emissions.

The settings of the primary air control very much depends on draught and local conditions and after a few fires, you should have a good idea of the best settings for your wood fire. The air slide control should be fully opened when lighting the fire.

Once the fire is established, the air slide control may be adjusted as required. Reducing the air intake will cause the wood fire to burn slower. This may cause some blackening of the wood fire glass, but this should burn off once the wood fire is burning brightly again.

## LIGHTING THE FIRE

Open the fire door, lay a few crumpled sheets of paper or firelighters on the firebox base then a few small dry pieces of sticks or kindling.

Open the main air inlet control, light the paper, close the fire door when the kindling has caught fire (allow about 10 minutes for this to happen) add larger pieces of dry wood, until the fire box is half filled. When the larger pieces of wood have caught fire, add full sized logs. After approx. 20minutes, use the MAIN air inlet control to maintain the required burn rate.

## REFUELING

Before refueling your wood fire, open the Boost air supply to high for a few moments until there is a good fire in the heater. This will ensure there is no build-up of harmful gases in the wood fire when the door is opened and will also get the new fuel burning quickly and not allow it to kill the fire. Open the door slowly in case any logs or coal have fallen against the glass. Opening the door quickly may result in smoke being drawn into the room.

To reload the wood fire, open the door and feed the fuel in slowly always using either tongs, a small shovel along with protective gloves. Do not overfill the wood fire. It is always better to put in small loads often rather than big fills less frequently. Wood should be loaded in a front to back direction, this helps air flow as well as reducing the risk of logs falling forward. Close the door gently after wood fire is reloaded. When the fresh load of wood is well alight, use the Main air to control the fire.

## OVERNIGHT BURNING

Your wood fire is designed to maximise burn times. Best results are achieved when you establish a good fuel bed in the wood fire and allow it to burn for about 30 minutes before closing the Main air slide control fully.

Ensure the Boost air is also closed.

When you return to your wood fire, fully open the air slide control until you have a good fire and then set to normal operating levels. Do not add fuel until the fire bed is hot and red. Then add a little for the first time and allow that to ignite before adding more. During overnight burning, the wood fire glass may blacken, but when a hot fire is established again this should burn off.

## ASH REMOVAL

When the ash build up is likely to overflow, it's time to remove some, but not all of the ash from the firebox. Leave at least 25mm of ash and coals as this will assist in lighting the fire next time. Make sure you use a metal shovel and pan as the coals will retain heat for some time. Take care not to damage the Vermiculite insulating bricks.

# WOOD FIRE MAINTENANCE

## CHECK YOUR WOOD FIRE REGULARLY

Initially, we recommend you check your flue system at least once per month. After the first few months you will notice a pattern of soot and creosote build up and you can then determine an inspection interval for checking soot and creosote build up that is suitable for your wood fire installation.

Other checks, as listed below, should be carried out at least twice per year. If you notice anything wrong at any time it should be repaired immediately. Never use a wood fire that is in any way damaged or has a damaged flue.

1. Check your flue system for build up of soot or creosote and for signs of damage to joints
2. To check flue outlet remove both baffles by lifting and pulling out at end. Use a flashlight to check flue outlet. Clean and repair as necessary. Always replace both baffles before relighting wood fire.
3. Check that glass is not cracked or chipped and that the sealing rope is in good condition. Replace as necessary.
4. When the room is dark, use a strong flashlight to check the sealing of the wood fire at the edge and corners for leaks. Any leaks or cracks found should be repaired with fire cement or damaged parts should be replaced with genuine spare parts.
5. During periods in inactivity or infrequent use, regularly alternate the position of the air controls. We also recommend placing a silica bag in the firebox to absorb any moisture which may cause rust.
6. Check that wood fire door is tight and well sealed when closed. Place a strip of paper into the wood fire and close the door, try to pull out paper. You should feel some resistance to your pull, check several points around the door. If it pulls out too easily, replace the rope and seal in place with a suitable high temperature sealant.
7. Check baffle plate and Vermiculite bricks. Baffle plates should be replaced if a hole appears in the surface of the plate. Vermiculite bricks should be replaced when they start to crumble or the firebox is exposed.



# WOOD FIRE MAINTENANCE ....continued

## CARE OF GLASS

At times, especially when the air controls are turned to low settings or when damp wood is used, the wood fire glass will blacken. This is caused by fuel that is not completely burnt, but the build-up on the inside of the glass will normally burn off when a good hot fire is established in the wood fire.

There may be times however when you need to clean the glass. To do this, use a soft cloth and a non-abrasive glass cleaner.

Only ever clean the glass when the wood fire is cold. For best results select from our range of glass cleaning products. When loading fuel into the wood fire, always make sure it is not protruding out through the door opening, as this may break the glass when you close the door. This is especially relevant when loading logs. Always close the door gently.

If the glass does crack when the wood fire is lit, let the fire die out. Do not open the door until the wood fire has fully cooled. Replace the glass with the specified replacement part before re-using the wood fire.

## DOOR ADJUSTMENTS

During normal use, the door may need periodic adjustment to maintain the heaters heating efficiency. Door closing tension and door leveling adjustments can be achieved by the following process:

Door leveling: With the door closed loosen the top hinge bolt. Move door will move up or down as necessary. Take care not to adjust too far as this will affect the door locking mechanism. Once the door is level tighten the top hinge bolt and re-tighten the bottom hinge bolt.

Door closing tension adjustment: With the door open, locate the door locking pin and loosen the grub screw located on the top of the main barrel of the assembly (you may need to remove the side panel depending on the size of Hex Key being used). Rotate the door locking pin in 180o to 360o increments to adjust the sealing tension. To check correct tension, place a piece of paper on the sealing face and close the door; the paper will not pull out if the correct tension is set, if the paper pulls out continue to adjust the door locking pin until the correct tension is achieved. Once the correct tension is achieved tighten the grub screw on the main barrel assembly. If the door locking pin is screwed all the way in and the door still doesn't seal, replace the glass fibre rope seal, and repeat these steps.

## REPLACING PARTS

Always use genuine replacement parts. Only ever make replacements when the wood fire is cold. Contact your dealer for replacement parts.

## SURFACE FINISH

To clean your heater wipe lightly with a damp cloth or dust with a duster. Some cleaning products may leave stains on the wood fire surface. Never use abrasive cloths as these may scratch the surface; take caution when using microfiber cloths as they can leave swirl marks if used in a circular motion. Painted wood fires can be re-painted by using a good quality, high temperature wood fire paint. When re-painting, make sure there is plenty of ventilation and follow the manufacturer's instructions. Allow the paint to fully dry before lighting the wood fire and allow extra ventilation for the first couple of fires as some fumes may emit from the wood fire as the paint cures.

High temp enamel is available at your local Cascade LEB retailer.

## TROUBLE SHOOTING

Many people under estimate the importance of using a professional installer with experience in wood heating who adheres to Australia and New Zealand Standards to install their wood fire.

If you are having issues with your wood fire not working the way you think it should, we implore you to speak to your installer first; they can help you with issues such as burning too much or too little wood, smoke in the room when you open the door, blackened glass or build-up of creosote during use. A professional installer can also provide guidance on whether the problem is a manufacturing issue in this instance we will work with them to resolve any issues as soon as possible for you.

It is important to remember that all flue installations must be compliant with Australia and New Zealand Standards. A wood fire installed with a non-compliant flue configuration will not perform as advertised or as tested.

### FIRE NOT BURNING

A wood fire not burning is generally caused by either a shortage of air and/or incorrect or damp fuel.

If fuel is not the problem check:

- 
1. That the air controls are opened.
  2. There is no blockage in the flue system.
  3. That the open end of the flue is above the height of any nearby obstructions.
  4. That there is a sufficient air supply into the room and that this supply is not being taken by an extractor fan.

### GLASS BLACKENS

Glass usually blackens when:

- 
1. The fuel is not being burned efficiently because of starvation of air.
  2. Bad quality or damp fuel is being used.

Please note: For optimum efficiency always use a good quality dry softwood.

### SMOKE IN ROOM

If the wood fire is properly installed it should not emit any smoke into your room. Should this happen, check that your room is not air tight. This can easily be checked by opening a door or window. If the smoking stops you need to provide an additional air supply into the room. If this is not the problem, check if your chimney is blocked or obstructed and that you are not getting a down draught caused by the location of the open end of the flue pipe or chimney.

If the problem persists contact your installation company and ask them to get your chimney and wood fire installation checked.

### FIRE BURNING TOO QUICKLY

This is usually caused by too much draught or air.

- 
1. Firstly try reducing the air supply to the wood fire by closing down your air controls, if this fails then you may have to adjust the door or you may have damage to the sealing.
  2. Close a thin strip of paper in the door, check to see if the paper stays in place or pulls out. If the paper pulls out easily you may need to adjust or replace the door seal.
  3. Check to see if the glass moves within the door frame. If it does you may need to tighten the glass retainer screws.
  4. Check the condition of the door sealing rope and the glass seal tape.

# TROUBLE SHOOTING ....continued

## CHIMNEY FIRE

Chimney fires occur when soot and creosote that have built up in the flue system ignite. If the wood fire is operated properly and the flue checked and cleaned regularly then chimney fires should not occur. These fires can be very dangerous and must be avoided. Try to maintain good, hot fires in the wood fire whenever possible and at least once in every firing open the air controls and allow the wood fire to burn on full for a short while until the entire fire bed is glowing red.

Check your flue system regularly for build-up of soot and creosote and clean as necessary. Chimney fires can be detected by sparks coming from the top of the chimney, a roaring sound coming from the area of the wood fire or chimney or vibration in the wood fire or chimney. In the event of a chimney fire, close the air controls, evacuate the building and call the fire department. Do not relight the wood fire after a chimney fire until the wood fire and flue have been checked and any necessary repairs have been carried out.

## WARRANTY

### SCANDIA LIMITED WARRANTY

This limited warranty is given by Scandia Heating (Aust) Pty Ltd (ACN 005 868 093) (Scandia or we) to the original retail purchaser (you) of the wood fire to which this Warranty applies.

Our goods come with guarantees that cannot be excluded under the New Zealand Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

The benefits that this Warranty provides are in addition to other rights and remedies available to you under the New Zealand Consumer Law. This Warranty does not limit those rights and remedies.

### SCOPE OF WARRANTY

If a defect in material or workmanship appears in the following parts within the corresponding warranty period after the date of the original purchase, such as to make the wood fire unfit for normal home use; and you comply with the requirements below regarding making a claim, then, subject to the exclusions below, we will replace or repair the relevant part or (at our option) replace the entire wood fire with the same or comparable model.

PART	WARRANTY PERIOD
Firebox	10 Years
All other parts (Including fans, other electrical items, top baffles, firebrick retainers)	1 Year

To the extent permitted by law, our liability under this Warranty is limited to this replacement or repair obligation.



### IMPORTANT

For this Warranty to apply, you must complete the Warranty Registration Card and mail it to our mail address (below) within 30 days after the original purchase. By completing this form, you also agree that, to the extent permitted by law, our liability to you on any basis in relation to the wood fire (other than under the New Zealand Consumer Law) is limited to our obligations under this Warranty.

# WARRANTY ....continued

## EXCLUSIONS

This Warranty does not apply:

1. Where the defect is not due to the original design or manufacture of the part (including where the wood fire, part or accessory has been subject to accident, abuse, alteration, misuse or neglect or has been installed, inspected, operated or maintained negligently or not in accordance with applicable local laws and regulations and the manufacturer's printed instructions, if any)
2. Where the vermiculite firebricks, top baffle or fibreglass seal have not been replaced after becoming damaged or worn.
3. To any accessories or optional parts
4. To any glass, paint, firebrick, fibreglass seal sold or used with the wood fire
5. To any surface rust which may occur in transit, storage or use.  
This includes installations in close proximity to coastal areas and salt water which may cause rust to the appliance.

## HOW TO MAKE A CLAIM

Any claim under this warranty must be in writing to our mail address below. It must be sent within the applicable warranty period and must state:

1. The model and serial number of the wood fire
2. The place, price and date of purchase
3. Reasonable details of the defect

To obtain replacement or repair under this Warranty, the wood fire must be returned to the original place of purchase (and collected from there once the replacement or repair is complete) at your cost. Scandia will not be responsible for any associated freight, disconnection or re-installation costs (including labour costs). Scandia will only be responsible for transport of the wood fire from the original place of purchase to Scandia's premises (and back), and replacement or repair in accordance with this Warranty.

## REGISTER YOUR PRODUCT



### REGISTER ONLINE

Register your product warranty online by visiting:  
[www.scandiastoves.com.au/warranty](http://www.scandiastoves.com.au/warranty)

Your data will be used by Scandia to provide you with information about your purchase upon request.



### REGISTER BY MAIL

Alternatively, please complete the attached warranty card within 30 days of installation and return to:

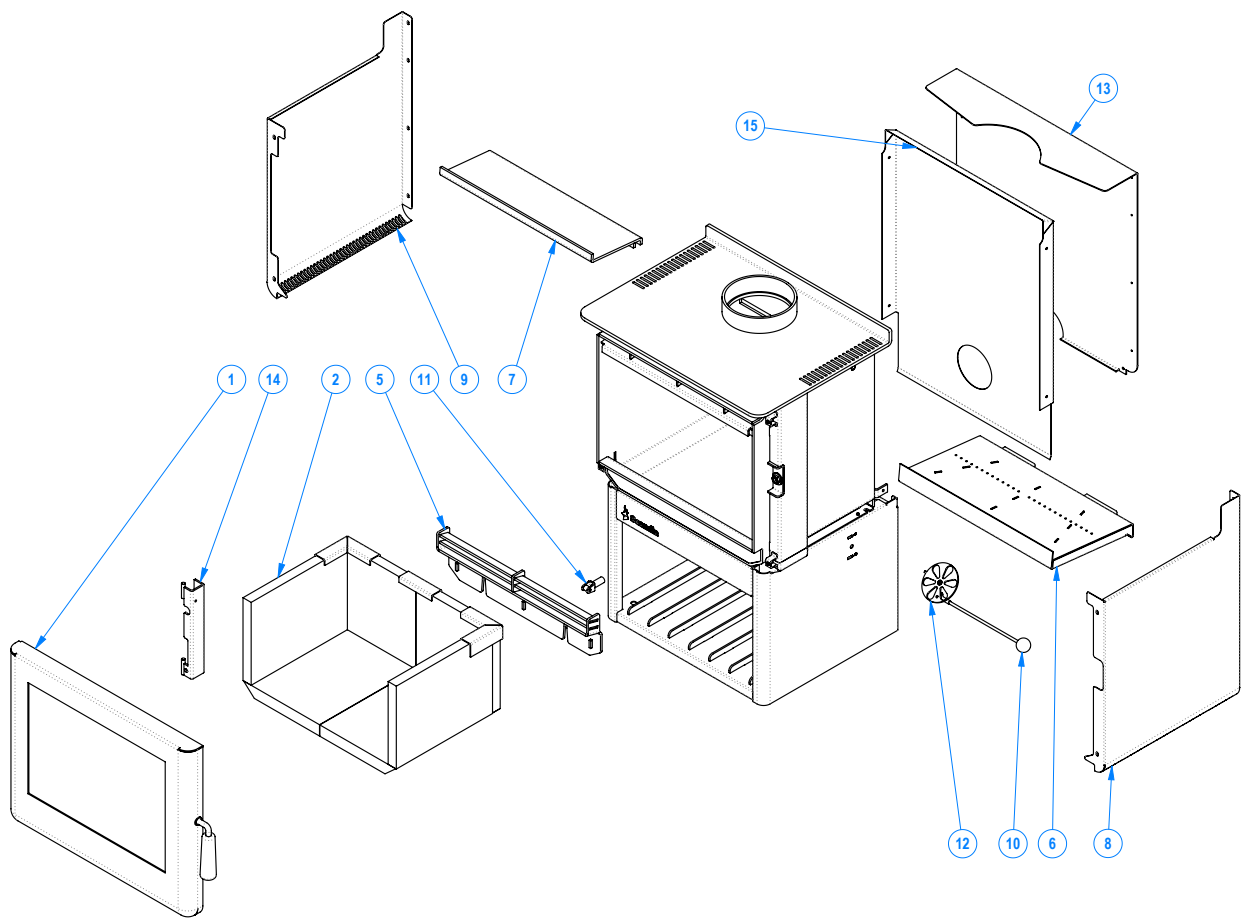
**Scandia Group Pty Ltd.**  
**58 Access Way, Carrum Downs**  
**Victoria, Australia, 3201.**

**Head Office**  
58 Access Way,  
Carrum Downs VIC 3201  
Australia

**Scandia Group Pty Ltd**  
0800 007 107  
service@scandiastoves.com.au  
www.scandiastoves.co.nz

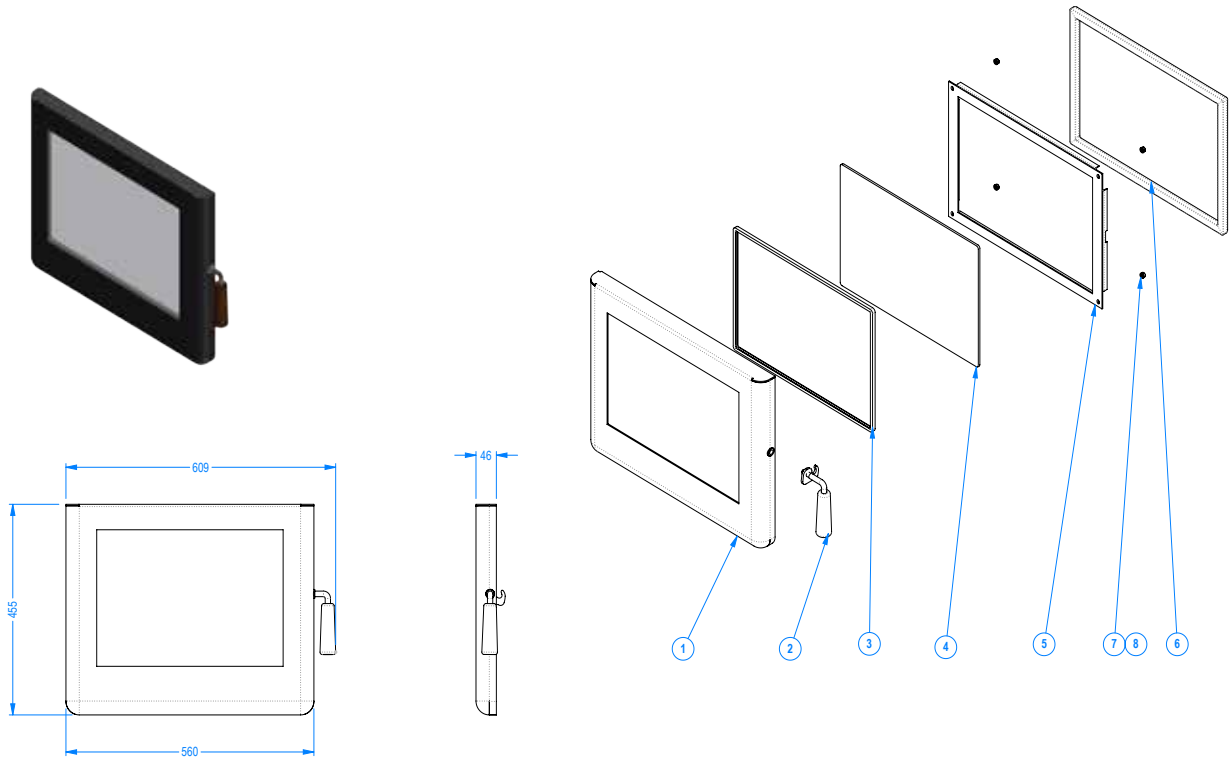


## CASCADE LEB EXPLODED VIEW



ITEM NUMBER	PART NUMBER	DESCRIPTION	QTY
1	SG031000209	SUMMIT ULEB & CASCADE LEB DOOR ASSY	1
2	SG030600047	Set VERM GR900 Firebricks LEB	1
3	SG030700977	CORNER BRICK RETAINER	2
4	SG030700975	REAR BRICK RETAINER	1
5	SG030701072	SUMMIT ULEB ASH LIP	1
6	SG030701075	SUMMIT ULEB & CASCADE LEB PRIMARY BAFFLE PLATE	1
7	SG030701068	SUMMIT ULEB & CASCADE LEB SECONDARY BAFFLE PLATE	1
8	SG030701070	SUMMIT ULEB SIDE PANEL, RHS	1
9	SG030701089	SUMMIT ULEB & CASCADE LEB SIDE PANEL, LHS	1
10	SG031000211	SUMMIT ULEB & CASCADE LEB AIR CONTROL ASSY	2
11	SG030700361	DOOR LATCH	1
12	SG030700987	AIRFLOW DAISY WHEEL, WITH BUSH	2
13	SG030701090	CASCADE LEB, REAR PANEL	1
14	SG030700765	DOOR HINGE	1
15	SG030701091	CASCADE LEB REAR HEAT SHIELD, INNER	1

# CASCADE LEB DOOR ASSEMBLY



ITEM NUMBER	PART NUMBER	DESCRIPTION	QTY
1	SG030701085	SUMMIT ULEB & CASCADE LEB DOOR FRAME	1
2	SG031000219	SUMMIT ULEB & CASCADE LEB DOOR HANDLE ASSY	1
3	SG030400034	20 x 3mm GLASS SEAL 1680 L	1
4	SG031000218	SUMMIT ULEB & CASCADE LEB DOOR GLASS, 441 x 320 x 5 THICK	1
5	SG030701086	SUMMIT ULEB & CASCADE LEB GLASS RETAINER	1
6	SKR20	DIA20mm Rope Seal 1840mm Length	1
7	SG031300076	Flat WASHER BLACK ZINC, M6	4
8	SG031300005	HEX NUT BLACK ZINC, M6	4



**Scandia**

[www.scandiastoves.co.nz](http://www.scandiastoves.co.nz)